

Not to scale

Measure the diameter of the spindle.  
Bring that measurement down the graph  
at right angles to the vertical line  
Where it intersects the outer angle line  
Draw a line across the graph.

The second line is the first length to  
Mark on the spindle from the corner  
Horizontal and vertical.

The first line is the length to mark  
on the spindle from the corners after cutting  
The first angles

Mathematical Calculation  
First dimension 0.29" x Dia  
Second Dimension 0.11" x Dia

